

SELECTION & SPECIFICATION DATA

Type	Tacky Acrylic Emulsion
Description	Blackhawk Hawk-Tack is a high tack acrylic emulsion primer. It can be applied to masonry, gypsum board, concrete, wood, and a variety of other surfaces. It is the product of choice when it is necessary to achieve fast drying, solvent free, tacky surfaces.
Features	• Quick drying • Tacky film provides positive adhesion of membranes • Easily applied by brush, spray or roller • Environmentally friendly low VOC • Non-flammable during application • Water-based, no solvent odor
Uses	Blackhawk Hawk-Tack is designed to be used as a surface adhesion promoter with modified bitumen self-adhering membranes, or where a tacky surface is required.
Color	White; Custom colors available.
Finish	Blackhawk Hawk-Tack has a tacky/gloss finish. Color tinted material helps to indicate application area.
Solids Content	60 ± 2% by weight
VOC Value(s)	<25 grams per liter (0.2 lbs per gallon)
Limitations	Keep from freezing

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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MIXING & THINNING

Mixing	Mix material before use to ensure uniformity
Thinning	Use as supplied. Water reducible if situations dictate.
Cleanup	Mineral spirits

APPLICATION GUIDANCE

Brush	Apply with a wide fiber brush in order to create a smooth uniform film.
Roller	Use a low nap phenolic core roller.
Drying Time	Initial set: 30 minutes at 68°F (20°C) Full set: 2 hours 68°F (20°C)
Application Temperature	45°F - 110°F (7.2°C - 43.3°C)

PACKAGING, ESTIMATING & HANDLING

ITEM#	PACKAGING
K-7000-275-001	Tote - 270 gallons
Theoretical Coverage Rate	300 - 400 square feet at 4 to 5 wet mils.
Storage & Shelf Life	Estimated shelf life is 6 months when stored in a dry area at 75°F (24°C). Actual shelf life may vary with storage conditions. Do not store below 50°F (10°C) or above 110°F (43°C). Store Indoors. Protect from freezing.

SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
Ventilation	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

TYPICAL PHYSICAL PROPERTIES

Flammability	Wet nonflammable, dry burns
Flash Point	>212°F (100°C)
Viscosity	2,000 - 4,000 cps
Weight Per Gallon	8.0 - 9.2 lbs

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